Drill Units: M-200 Series

Specifications:
Stroke Lengths - 2” and 4”
Drill capacity - .25” in Steel
Tap Capacity - .25” in Steel

Drill Point Thrust:
• Piston Area - 2.35 sq. in.
• 235 lbs. drill point thrust @ 100 psi air pressure
• 470 lbs. drill point thrust @ 200 psi hydraulic pressure

Torque Rating:
38 in. lbs.

Spindle:
#2 Jacobs Taper, Full options available.

Spindle Drive:
Thru direct mounted motor

<table>
<thead>
<tr>
<th>Model</th>
<th>Stroke</th>
<th>A</th>
<th>B</th>
<th>C</th>
</tr>
</thead>
<tbody>
<tr>
<td>M200</td>
<td>2”</td>
<td>3.25</td>
<td>4.75</td>
<td>18.88</td>
</tr>
<tr>
<td>M24</td>
<td>4”</td>
<td>5.25</td>
<td>6.75</td>
<td>22.88</td>
</tr>
</tbody>
</table>
Drill Units: M-200 Series

M200 Series Unit with 1325 Sub-Base

M200 Series Unit with 18376 Swivel Column Mount

M200 Series Unit with 2937 Fixed Vertical Mount

M200 Series Optional Spindles

Additional engineering information can be found on our website at hypneumat.com